



ENVIRONMENTAL MANAGEMENT SYSTEM



A strong environmental concern is part of Cortec's past & future as Cortec® produces and sells products that protect materials of all kinds from environmental degradation. A strong commitment to produce biodegradable products and to use sustainable resources has been and will be our future policy.

As soon as the ISO 14001 guidelines were published in 1996, Cortec® made the commitment to become ISO 14001 certified. In March 1998, Cortec® Corporation became one of the first companies in Minnesota to receive ISO 14001 certification.

This pamphlet details Cortec's Environmental Management System. In this system as in our ISO: 9001 system management is fully committed to maintaining and improving its effectiveness.

Sustainable Development for Cortec®

Cortec® commits to continued development of new and replacement products made from sustainable resources and new and replacement biodegradable products.

Cortec® Environmental Management System (EMS)

Vision

Cortec® will continuously improve the environmental performance of our products and processes to provide a better world for future generations.

Mission

Cortec's EMS will ensure compliance to global environmental regulations while maintaining continuous improvement of the environmental system.

System Elements

•Regulations

Identify and comply with all regulatory requirements that affect Cortec's operations and products.

•Environmental Management Plan

Develop and maintain environmental plans that define goals, plans of action, and assignment of responsibilities.

•Environmental Operating Procedures

Document standard operating procedures (SOPs) that meet compliance objectives.

- **Environmental Assessment**

Verify performance and identify opportunities for improvement through self assessment and third party verification.

- **Continuous Improvement**

Set objectives and targets which reflect Cortec's commitment to continuously improve the environmental performance of our products and processes

Application

The EMS provides guidance to all employers and includes:

- Development of strategic plans and business objectives with concern for environmental opportunities and challenges.
- Implementation of the System Elements.
- Personnel trained in environmental technology that will train and assist others.

Results and Benefits

- Minimization of Cortec's impact on the environment.
- Improved customer satisfaction.
- Employee pride and satisfaction.

Cortec® Environmental Policy

At Cortec®: Corporation World Headquarters, we are committed to:

Developing, implementing and reviewing a plan that defines the organization's environmental goals, objectives and targets

Preventing environmental pollution problems

Conserving natural resources through reclamation and recycling

Complying with all legal and other requirements that apply to the organization's operations related to its environmental aspects

Continual improvement of the environmental performance of our products, services, and processes

Assisting our customers in dealing with environmental challenges

The continued development of products that are created from sustainable resources



- BioClean™ -610
- BioClean™ Spray

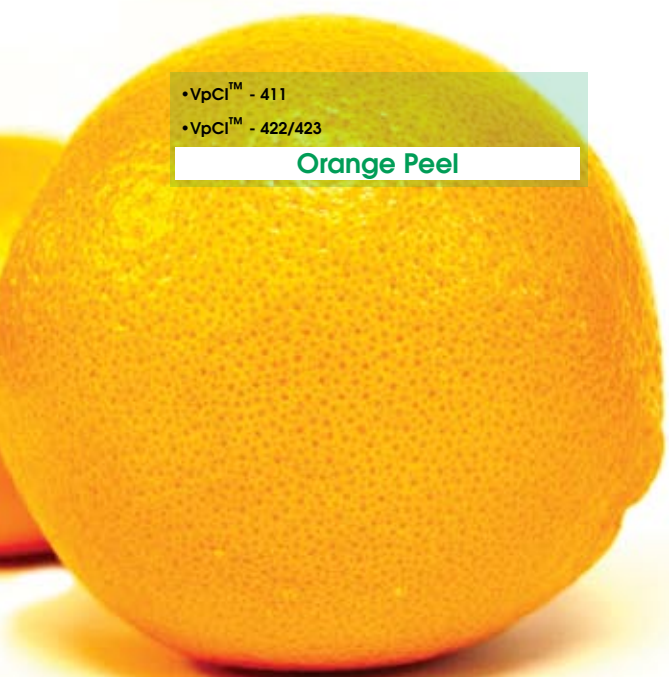
Coconut Oil



- EcoWorks®
- EcoClean® Dispersant 600

Corn

Cortec® products derived from sustainable resources



- VpCl™ - 411
- VpCl™ - 422/423

Orange Peel

- BioCorr™ RP
- BioLube
- EcoLine® All Purpose Lubricant
- EcoLine® Cutting Fluid
- EcoLine® Long Term Rust Preventative
- EcoLine® Bearing Chain and Roller Lubricant
- EcoLine® Cleaner/Degreaser
- EcoLine® Food Machinery Lubricating Grease
- VpCl™ -629 Bio
- VpCl™ -705 Bio
- S-14 Bio
- MCI® EcoCure

Soybean



- M-605L
- MCI® 605L
- MCI® 2005
- MCI® 2005 NS
- MCI® 2006
- MCI® 2006 NS
- MCI® 2020M

Sugar Beet



www.BioCortec.com
www.CortecVCI.com

LIMITED WARRANTY

All statements, technical information and recommendations contained herein are based on tests Cortec Corporation believes to be reliable, but the accuracy or completeness thereof is not guaranteed.

Cortec Corporation warrants Cortec® products will be free from defects when shipped to customer. Cortec Corporation's obligation under this warranty shall be limited to replacement of product that proves to be defective. To obtain replacement product under this warranty, the customer must notify Cortec Corporation of the claimed defect within six months after shipment of product to customer. All freight charges for replacement product shall be paid by customer.

Cortec Corporation shall have no liability for any injury, loss or damage arising out of the use of or the inability to use the products.

BEFORE USING, USER SHALL DETERMINE THE SUITABILITY OF THE PRODUCT FOR ITS INTENDED USE, AND USER ASSUMES ALL RISK AND LIABILITY WHATSOEVER IN CONNECTION THEREWITH. No representation or recommendation not contained herein shall have any force or effect unless in a written document signed by an officer of Cortec Corporation.

THE FOREGOING WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES, EXPRESS, IMPLIED OR STATUTORY, INCLUDING WITHOUT LIMITATION ANY IMPLIED WARRANTY OF MERCHANTABILITY OR OF FITNESS FOR A PARTICULAR PURPOSE. IN NO CASE SHALL CORTEC CORPORATION BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES.



4119 White Bear Parkway, St. Paul, MN 55110 USA
 Phone (651) 429-1100, Fax (651) 429-1122
 Toll Free (800) 4-CORTEC, E-mail info@cortecvci.com
 Printed on recycled paper 100% Post Consumer

Distributed by:

Revised: 10/07, Supersedes: 05/06
 Cortec®, VpCl™, VpCl™ Film Color of Blue®, VpCl-126®, VpCl-609®, VpCl-137®, VmCl-307®, Migrating Corrosion Inhibitors™, MCI®, MCI Grenade®, EcoWorks®, EcoAir®, Eco-Corr®, EcoLine®, EcoClean®, EcoShield®, EcoWeave®, EcoSpray®, EcoCoat®, Eco Emitter™, EcoSol™, Eco-Tie™, Eco-Card™, Eco-Shrink™, EcoWrap™, EcoFilm™, Cor-Mitt®, Cor-Pak®, CorShield®, Corrosorb®s, CorWipe®, CorVerter®, Cor Seal®, CorLam™, Cor-Fill™, Corrlube™, Electricorr®, MilCorr®, GalvalCorr®, Super Cor®, HPRS®, Boiler Lizard®, Cooling Tower Frog®, Closed Loop Toad®, Cooling Loop Gator®, Pine Tree Logo®, CRI®, Metacor™, and Rust Hunter™ are trademarks of Cortec® Corporation. ©Cortec Corporation 2007. All rights reserved.