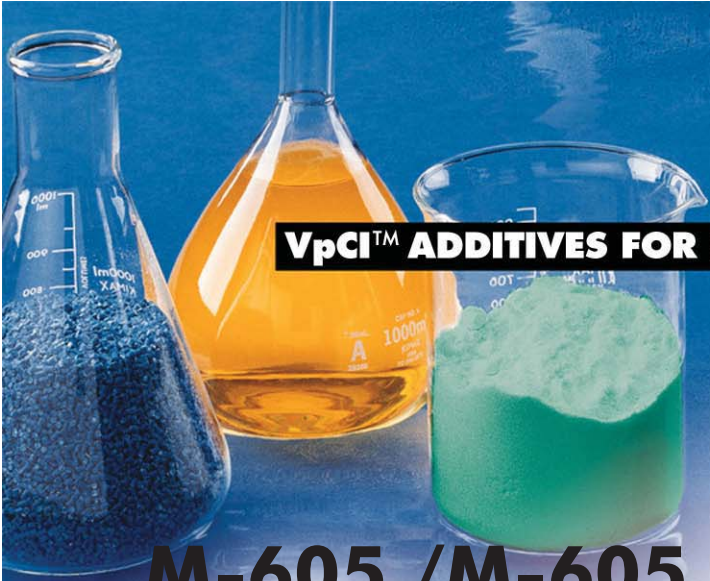




# VpCI™ ADDITIVES FOR COATINGS, FLUIDS, ADHESIVES AND PLASTICS



## M-605 /M-605 L /M-605 PS

### PRODUCT DESCRIPTION

M-605, M-605 L, and M-605 PS are corrosion inhibitors designed specifically as an additive to prevent corrosion due to chlorides.

M-605, M-605 L, and M-605 PS can also be used in closed loop cooling systems containing brine solutions.

M-605, M-605 L, and M-605 PS will provide protection to ferrous and aluminum-based alloys.

M-605, M-605 L, and M-605 PS are non-toxic, environmentally friendly and contain no chromate, nitrite or phosphate inhibitors.

These products conform to Pacific NorthWest States (PNS), Department of Transportation, requirements to additives for deicers and pass their corrosion tests when added to a deicer at concentration level of 5% by weight.

### FEATURES

- Non-toxic, nitrite, chromate and phosphate-free
- Environmentally friendly
- Low dosage
- Easy to apply
- Multimetal protection

### TYPICAL APPLICATIONS

M-605 is a powder and designed to suppress corrosion caused by **NaCl** based deicer.

M-605 L is a liquid additive to deicer fluids and is especially effective when added to a **MgCl<sub>2</sub>** based deicer product.

M-605 PS is a powder and effective in **CaCl<sub>2</sub>** based deicer.

### Protective concentration

- As a deicing salt additive, 4-5% by weight
- As an inhibitor to brines in closed loop cooling systems, (3000-5000 ppm / 0.3-0.5 % weight)

### PACKAGING/STORAGE

M-605 L is available in 5 gallon (19 liter) pails, 55 gallon (208 liter) drums, liquid totes and bulk.

M-605 and M-605 PS are available in 100 pound (45 kg) and 50 pound (23 kg) lined drums and 5 pound (2.3 kg) boxes.

M-605, M-605 L, and M-605 PS should be stored in sealed containers, providing shelf life of 24 months.

### TYPICAL PROPERTIES

	M-605	M-605 L	M-605 PS
Appearance	White to off-white powder	Amber Liquid	White to off-white powder
Non-volatile content	97-100%	27-35%	95-100%
pH	11-8-12.8 (1% solution)	9.5-10.5 (1% solution)	6.4-7.5 (1% solution)
Density	n.a.	8.7-8.8 lb/gal (1.04-1.05 kg/l)	n.a.



**FOR INDUSTRIAL USE ONLY  
KEEP OUT OF REACH OF CHILDREN  
KEEP CONTAINER TIGHTLY CLOSED  
NOT FOR INTERNAL CONSUMPTION  
CONSULT MATERIAL SAFETY DATA SHEET FOR  
MORE INFORMATION**

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Distributed by:

4119 White Bear Parkway, St. Paul, MN 55110 USA  
Phone (651) 429-1100, Fax (651) 429-1122  
Toll Free (800) 4-CORTEC, E-mail [info@cortecvci.com](mailto:info@cortecvci.com)  
Internet <http://www.CortecVpCI.com>

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