



CORTEC
CORPORATION

Environmentally Safe VpCI®/MCI® Technologies

VpCI® Technology for Chemical Processing Industry



The Chemical Processing Industry

The Chemical Processing Industry encompasses a broad range of products, including petrochemical and inorganic chemicals, plastics, detergents, paints and pigments, and more. Process systems have presented one of the greatest challenges to researchers in fighting the effects of corrosion — in economic loss and environmental safety. Many corrosion protection methods have been developed and introduced for processing equipment. The aggressive corrosive attacks on processing systems present engineers with great difficulties to maintain efficiency while protecting the safety of workers and the environment.



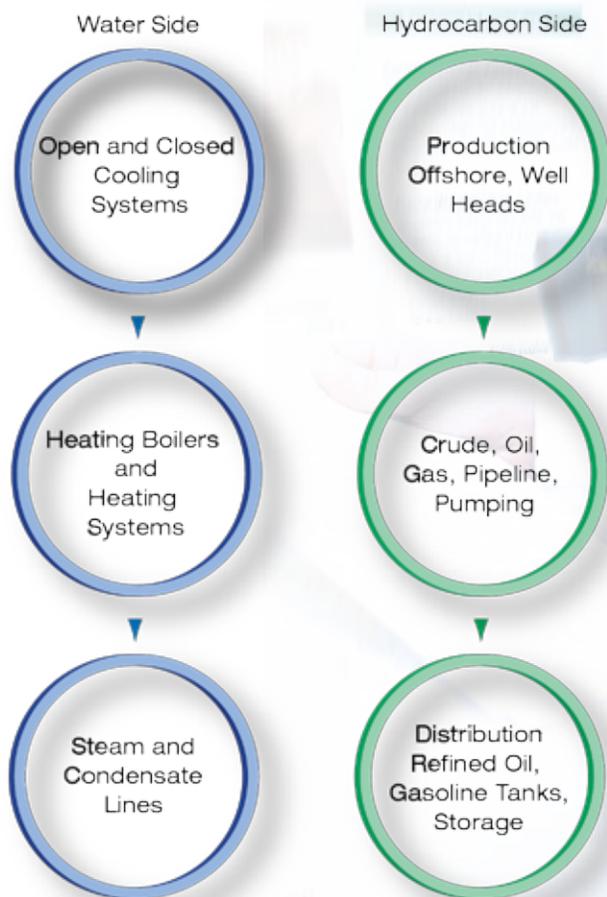
Major segments of our Chemical Processing Industry include:

- Petrochemicals, Industrial Organic Chemical Producers
- Industrial Inorganic Chemicals (Specialty Chemicals)
- Industrial Gases
- Agricultural Chemical Industry
- Plastics, Rubbers, and Resins Manufacturers
- Pigments
- Fibers
- Producers of Other Chemicals
- Chlor-Alkali
- Surfactants

New Technologies from Cortec®

Thanks to the development of new technologies and the committed work of scientists and engineers from Cortec® Corporation, we are able to use the most advanced corrosion protection method available today - application of VpCI® inhibitors. This is a safe, cost-effective method for preventing and diminishing the severe damage caused by corrosive process streams. Cortec® products have been developed using our patented VpCI® Technology. Cortec® produces technology that offers highly efficient and economical protection for process industries, enabling our customers to protect their process and piping systems with technology that effectively fights corrosion while decreasing their costs.

Process Systems



How Cortec® VpCIs can cut costs.

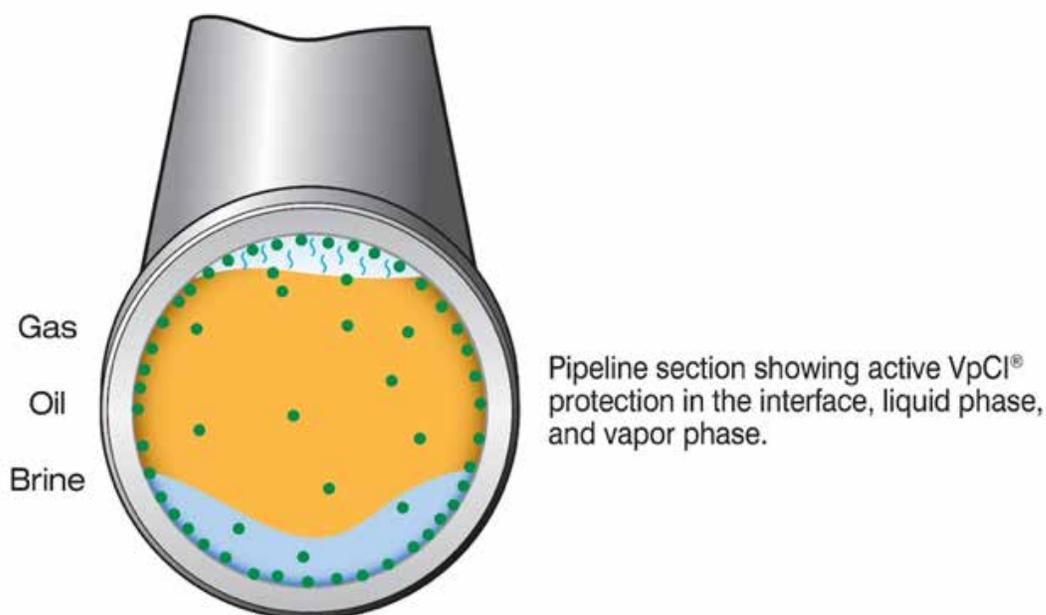
- Water-based VpCIs are more economical than conventional oil-based rust preventives.
- Efficient application results in labor savings.
- Improved health, safety, and pollution control.
- No need to remove VpCI® protection, eliminating extra processing steps.
- VpCI® treatments virtually eliminate economic loss due to rust, speckling, staining, and other forms of corrosion. You can eliminate claims and returns while improving the quality of your product. As a result, your processing will become more streamlined, allowing for more efficient operation.



Vapor phase Corrosion Inhibitors (VpCI®)

VpCI® technology is an innovative, environmentally safe, cost-effective option for corrosion protection. Cortec® products protect with a thin, mono-molecular protective barrier. The barrier re-heals and self-replenishes, and can be combined with other functional properties for added protective capabilities. VpCI® forms a physical bond on the metal surface creating a barrier layer against aggressive ions.

Cortec's VpCI® additives offer highly efficient, pro-environmental, and economical corrosion protection for process industries. While conventional corrosion inhibiting treatments provide protection at the liquid phase only, Cortec® VpCI® technology provides corrosion protection in interface, liquid phase, and vapor phase. Unlike conventional corrosion inhibition methods, Cortec® VpCIs are self-replenishing.



Add Cortec® VpCIs into any part of your system at single or multiple points. For example, inject VpCIs automatically into a system — without any operator attendance — and immediately start protecting hundreds of feet of piping in steam lines and liquid distribution systems. As the pro-environmental corrosion treatment of the 21st century, Cortec® VpCI® products are free of chromates, heavy metals, phosphates, or chlorinated hydrocarbons. Our organic formulations give an environmentally acceptable way to protect equipment. From aggressive brine solutions in deep and hot wells, to protecting miles of remote pipeline, Cortec's VpCI® products extend the life of your systems.

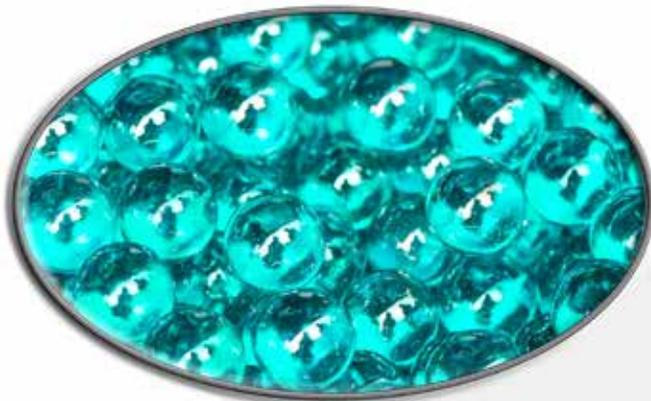
Environmental Safety

Cortec's VpCI® technology provides a new, pro-environmental set of answers. It offers environmentally friendly treatments with low toxicity and low polluting effects. As a chemical company, we believe in intelligent design and commitment to pro-environmental manufacturing and practices. Our commitment is reflected with Cortec's certification under the ISO 14001: 2008 Environmental Standard.

VpCIs offer the most environmentally safe method of corrosion prevention available today, with low toxicity and low polluting effects. Unlike corrosion inhibiting systems of the past, most of Cortec® VpCI's do not contain chromates or other heavy metals, nitrites, or chlorinated hydrocarbons. With the support of our corrosion scientists, engineers, and testing facility, Cortec® provides simple, environmentally friendly, cost-effective solutions to corrosion problems.



- **Vertical Integration and ISO Total Quality to Reduce Risk**
- **ISO Accredited Laboratories for Validation Testing**
- **Trusted Global Manufacturing and Technical Service in 90+ Countries**



Continuous VpCI® Protection

Unlike conventional methods, such as filming amine corrosion inhibitors, you can inject Cortec® VpCIs into any part of the system. Cortec® VpCIs go to work immediately and are self-replenishing. Continuous, uninterrupted protection in the liquid phase, interphase, and vapor phase can be added at multiple points. For example, the automatic injection of Cortec® VpCIs into a system — with no attendance operator — provides protection immediately, even on pre-rusted or scaled surfaces.





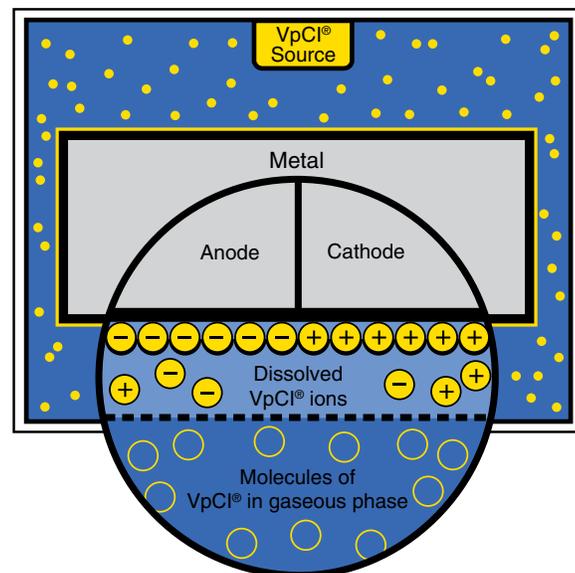
Cortec® Products Summary and Benefits

Cortec® provides unique patented Vapor phase Corrosion Inhibition that:

- Saves costly time and labor
- Protects the environment
- Offers complete package solutions
- Disperses in water, oils, solvents
- Formulates easily
- Protects multi-metals
- Remains compatible with biocides
- Can be used in all process industries
- Comes in multifunctional products
- Does not alter emulsion properties
- Protects against SCC (Stress Corrosion Cracking) and HE (Hydrogen Embrittlement)
- Requires little or no surface preparation
- Prevents further corrosion of ferrous surfaces
- VpCI® layer does not have to be removed prior to processing or use
- Does not interfere with operation of mechanical components

Cortec® Products Safely Replace

- Nitrites
- Molybdates
- Phosphonates
- Morpholine
- Hydrazine
- Amines



Total Corrosion Control Cortec® Corporation is dedicated to controlling corrosion at ALL STAGES of a product life cycle. Cortec® has developed a diverse range of corrosion protection products including cleaners, metalworking fluids, water- and oil-based coatings and corrosion inhibitors, rust removers, paint strippers, powders, packaging foams, paper, films, and admixtures for concrete. Contact Cortec® for additional brochures and information.

Put Cortec® VpCl's to Work Anywhere Along the Line

Process Systems - Water Side

Cortec® VpCl® Water Treatments provide continuous protection from corrosion. Boilers, heat exchangers, cooling towers, and steam condensate lines need Cortec® VpCl® Water Treatments to prevent the harmful effects caused by fresh and salt water, brine, and various dissolved halogens. Cortec® VpCl® Water Treatments keep your system free from pitting, aggressive scaling, and oxygen corrosion. They prevent costly damages and reduce maintenance time. With Cortec® VpCl's you'll be able to add extended life to your equipment.



CONDENSATE LINES— S-10



COOLING— VpCl®-646, VpCl®-649



HEATING— VpCl®-617, S-7

Process Systems - Hydrocarbon Side

Crude oil processing equipment, pipes and pipelines, refinery equipment and systems, tankers, and engines need protection against pitting, corrosive gases, and water intrusions. Cortec® VpCI® Treatments protect systems that have a high ratio of residual water, as well as systems exposed to halogens, sulfide, and hydrogen. These products are especially effective in low areas in the system where water can collect and cause extreme corrosive attack. Put Cortec® VpCIs to work and let the Cortec® VpCI® alternative solve your corrosion problems.

PETROLEUM PROCESS– VpCI®-629, VpCI®-639

HYDROTESTING– VpCI®-649

OIL & GAS OPERATIONS– S-10, S-11

GASOLINE, GASOHOL, DIESEL– VpCI®-705

PIPELINES– VpCI®-637, VpCI®-629



Protective Storage of Processing Equipment - Applications

Cortec® formulations, using the newest chemical technology available, help alleviate your concerns in the areas of health, safety, flammability, and pollution control. There's a Cortec® solution whether you need temporary protection during in-plant processing, medium-term protection and, storage, or extended protection for lay-up, mothballing, and field service. With Cortec® products, you can effectively protect your metals and products against humidity and aggressive atmospheres as well as against corrosive industrial, marine, and tropical atmospheres.



Upstream

- Oil and gas drilling and completion fluids
- Sub-sea pipelines, risers, and separators
- Hydrate control
- Oxygen scavengers
- Crystalline modifiers
- Foam based underbalanced drilling



Downstream

- Refinery crude storage
- Overheads, condensers, accumulators, and morpholine replacement
- Organic sulfite replacement
- Lubes
- Amine systems



Petrochemicals

- Polymerization Processes
- Acid process control
- High alloy systems
- Quench water control



Fuels/Lubes

- Turbine transmission lubes
- Product storage
- Product transmission lines
- Fuel system lay up
- Storage tanks and process equipment

Case Histories

Hydrotesting and Mothballing Heat Exchange Tube Bundles

Ten heat recovery steam generation tube bundles were fabricated by STS in five different modular designs. During hydrotesting, VpCI®-649 was added at 0.25% by weight to provide corrosion protection of system internals.

VpCI®-649 combines contact and volatile corrosion inhibitors along with anti-scalants in a non-toxic formulation that does not contain nitrites, phosphates, chromates, or heavy metals. After draining the hydrotest water, VpCI®-309 SF was fogged into the coil bundles at a rate of 350gm/m³ compressed air. VpCI®-309 SF provides up to 24 months of continuous protection.

VpCI®-309 SF is a silica-free Vapor phase Corrosion Inhibitor powder for corrosion protection of ferrous metals in recessed areas, interior cavities, and voids. VpCI®-309 SF provides an extremely efficient dry method to protect metals within an enclosed space. The VpCI® vaporizes and adsorbs on all metal surfaces reaching all exposed areas including recessed sections and interior cavities.

The customer had procured and stored 19 spare subsea pipeline connectors for several years without protection. Upon inspecting the connectors, they were found to be rusted and required refurbishment. The customer required a long term preservation solution for the refurbished connectors that would withstand the harsh outdoor storage conditions and keep the spares ready for use at any time.

Loose rust and surface contaminants on the swivel flanges and bolts were removed using pressurized air. The parts were then put in a tank filled with VpCI®-422 Rust Remover, where they were left to soak until the rust completely disappeared. The rust removal process was followed by power washing with VpCI®-414 Cleaner/Degreaser diluted 10% with water. The parts were allowed to completely air dry and then coated with VpCI®-369 Rust Preventive. The refurbished connectors were then protected with VpCI®-111 Emitters and shrink wrapped with VpCI®-126 HP UV Film. The customer was impressed by the efficiency of Cortec's rust removal and preservation technology and decided to implement Cortec's "Clean, Protect, & Preserve" concept and products to other equipment stored in the warehouse.



Case Histories

Preservation of Kårstø Gas Treatment Plant in Norway

Kårstø is a gas treatment plant operated by Statoil. It handles rich gas being sent through pipelines from offshore installations. After treatment, lean gas is piped into continental Europe while natural gas liquids (NGLs) are shipped out in carriers. Kårstø also receives condensate (light oil) for stabilization and storage before export by ship. The facility ranks as Europe's largest processor and exporter of NGLs and condensate.

Statoil was expanding the Kårstø plant. During the expansion, Cortec's distributor was given the total responsibility for preservation. This included engineering the preservation program, supplying the products, as well as applying and maintaining the program.



SOLUTION AND APPLICATION

1. Cortec® Emitters VpCI®-101, VpCI®-110, and VpCI®-150 were installed in electrical enclosures located in corrosive environments.
2. Cortec® VpCI®-323 was used as an oil additive in gearboxes and in pump transmissions.
3. Cortec® VpCI®-368 and VpCI®-369 were sprayed on painted and machined surfaces as additional protection.
4. Cortec® VpCI®-423 was sprayed on corroded stainless steel surfaces and washed off by Cortec® VpCI®-416 and water.
5. Cortec® VpCI®-609 was fogged in vessels and pipe systems at a typical dosage of 0.5 kg per cubic meter. VpCI®-609 was also added at a dosage of 2-3% to water used for hydrotesting of carbon steel pipe systems.

The preservation contractor described preservation methods and which products to use on the project. Cortec® was the only company able to provide environmentally sound products with a broad spectrum of applications. The one stop 'Total Corrosion Protection' solution concept made it simple for the customer to deal with only one vendor. Cortec's past success with similar applications and projects was continued.

Case Histories

Tank Hydrostatic Testing and Metal Clamp Protection

The customer required corrosion protection of boat tanks, metal clamps, and nuts during hydrostatic testing using salt water from the sea.

After filling up 1/3 of the volume of the boat tanks, 100 ml/m³ of VpCl[®]-645 was added. The tanks were then filled to the top with sea water. After draining, the tanks were rinsed with fresh water. Metal clamps were protected with a layer of VpCl[®]-369, which provides excellent protection in an aggressive environment.

Cortec's VpCl[®]-645 is a concentrate that is biodegradable and environmentally acceptable. After hydrostatic testing, it was safe to discharge treated salt water back into the sea. VpCl[®]-645 does not contain any nitrates or amines, so it did not need government permits for usage. The combination of Cortec's VpCl[®]-369 and VpCl[®]-645 offered the most economical and environmentally friendly products for efficient corrosion protection.



BUYERS GUIDE

PROCESS VESSELS AND TANKS	Stainless Steel	VpCI®-416 or VpCI®-417, VpCI®-368 or VpCI®-391 and Non-Ferrous Materials
	Carbon Steel	VpCI®-416 or VpCI®-419, VpCI®-309, VpCI®-369, VpCI®-368, VpCI®-391
DRIVES	Gear cases	VpCI®-329 or VpCI®-326, VpCI®-369, VpCI® CorrLube™ Grease
	V-belt Drives	VpCI® Grease, VpCI®-369 or VpCI® CorrLube™ Grease
	Bearings and Bushings	VpCI®-369 EcoLine® Bearing Chain, VpCI®-326 or VpCI®-329
	Couplings	VpCI® Dry Coating, VpCI®-368 or VpCI®-391, VpCI®-326 or VpCI®-329, VpCI®-416 or VpCI®-419
AGITATORS, CENTRIFUGES, MIXERS	Stainless Steel and Non-Ferrous Metals	VpCI® -417 Powder or VpCI®-419, VpCI®-368 or VpCI®-391
	Carbon Steel	VpCI®-416, VpCI®-369 or VpCI® CorrLube™ Grease, VpCI®-368 or VpCI®-391
	Gear cases	VpCI®-326 or VpCI®-329, VpCI®-369 or VpCI® CorrLube™ Grease
	V-belt Drives	VpCI®-369 or VpCI® CorrLube™ Grease
	Bearings and Bushings	VpCI®-369 or VpCI®-389, VpCI®-326 or VpCI®-329
	Couplings	VpCI®-368 or VpCI®-391, VpCI®-326 or VpCI®-329, VpCI®-369 or VpCI® CorrLube™ Grease
	Shafting and Machined Surfaces	VpCI®-416 or VpCI®-419, VpCI®-368 or VpCI®-391
HYDRAULIC SYSTEMS, LUBRICATING OIL SYSTEMS, AND OIL RESERVOIRS	Mechanical Seals and Packing	VpCI®-416 or VpCI®-419, VpCI®-126, VpCI®-308, VpCI®-337, VpCI®-369 or VpCI®-369 Aerosol, VpCI®-416, VpCI®-369 or VpCI® CorrLube™ Grease
		VpCI®-326 or VpCI®-329, M-530
	SCREWS, BOLTS, THREADS, AND MECHANISMS	VpCI®-369, VpCI® Super Penetrant, or VpCI®-325
	STACKS	VpCI®-308, VpCI®-337
INSTRUMENTS	VpCI®-105, VpCI®-111, VpCI®-369, or VpCI®-389	

PIPING	Stainless Steel and Non-Ferrous Metals	Clean and flush
	Carbon Steel	VpCI®-649, VpCI®-368 or VpCI®-391, VpCI®-309, VpCI®-369, VpCI®-416 or VpCI®-419, VpCI®-368 or VpCI®-391
	Tracing	VpCI®-649 or 1% of M-640 L, VpCI®-649 or 1% of M-640 L
ELECTRICAL EQUIPMENT	General	VpCI®-105, VpCI®-111
	Motors	VpCI®-369 or CorrShield®-369, M-529, M-236, VpCI®-368 or VpCI®-391, VpCI®-105, VpCI®-111, or VpCI®-388
	Batteries	VpCI®-105, VpCI®-111
COMPRESSORS	General	VpCI®-368 or VpCI®-388
	Reciprocating	VpCI®-326 or VpCI®-329, VpCI®-126, VpCI®-369, VpCI®-389, VpCI®-307, VpCI®-309, S-5, VpCI®-307
	Centrifugal and Rotary	VpCI®-326 or VpCI®-329, VpCI®-369 or VpCI®-389
	Spare Compressor Rotors	VpCI®-416 or VpCI®-419, VpCI®-369 or VpCI®-322, VpCI®-126, MilCorr® VpCI® Shrink Film
DIESEL ENGINES		VpCI®-329 or VpCI®-326, VpCI®-705, VpCI®-649, M-640 L, VpCI®-368 or VpCI®-391, VpCI®-126, MilCorr® VpCI® Shrink Film
GASOLINE ENGINES		VpCI®-326 or VpCI®-329, VpCI®-649 or M-640 L, VpCI®-368 or VpCI®-388, VpCI®-126, VpCI®-309
AUTOMOTIVE ASSEMBLIES AND COMPONENTS	Clutch and Brake Mechanisms	VpCI®-307, VpCI®-126, VpCI®-368 or VpCI®-388
	Gearboxes	VpCI®-368 or VpCI®-388, M-530
	Axles and Differential Gears	VpCI®-368 or VpCI®-391, M-530
REFRIGERATION SYSTEMS		VpCI®-326 or VpCI®-329
COOLING TOWERS		VpCI®-368 or VpCI®-391, VpCI®-369, VpCI®-322, VpCI®-326 or VpCI®-329
FUEL SYSTEMS		VpCI®-705 Fuel Additive

FACILITY AND ASSET PROTECTION WITH GLOBAL SERVICES

Preservation. Simplified.

Cortec® Global Services provides customers and clients with best-in-class technology, project management, engineering, design, application, and training services to ensure zero defect, low-cost preservation. For over 35 years, Cortec® has delivered high performance turn-key solutions for manufacturers, engineering firms, and project owners from industries ranging from automotive to telecommunications, construction, aerospace, military, power generation, oil and gas, and mining.

By transferring knowledge of best practices between industries, Cortec® can ensure your preservation goals are attained at the lowest possible environmental impact and cost.

TOTAL SOLUTION PROVIDER

Global Services is focused on providing our customers with optimum corrosion control solutions to meet their everyday needs. The scope for Cortec® Global Services includes a variety of corrosion control design, engineering, and field applications serving Cortec® customers worldwide. Our group is committed to providing a cost effective service designed to ensure our customers receive the correct products, technologies, and applications the first time, every time.

Training and Supervision	Advisory and Consultancy	Engineering and Design (CEFS)	Turnkey Application Services	Laboratory Testing and Product Design
Cortec® Certified Applicator Training	Subject Matter Expert Liaison with Client Engineering	Full Service System Design	Single Purchase Order Full Service Preservation Execution	ISO/IEC 17025 Certified Independent Laboratory
On-the-job-training (OJT) Modular Programs	Application Method and Specification	Corrosion Monitoring and Inspection	Value-Added, Turn-Key Solutions	Technical Specification
Supervision of Client Crews Including Short and Prolonged Deployment	Onsite Liaison: Including Short and Prolonged Deployment	Onsite or Offsite	Assistance Through Entire Project Life-Cycle	Product Design

Certified Applicator Training

Applicator Training - Crew	Cortec® supplied training to provide short-duration training on key asset/task
Applicator Training Individual Certification	Cortec® supplies training services and individually certifies attendees on demonstrated competencies
Applicator Training – OJT Modular	Cortec® provides supervisory training services onsite using OJT modules pertinent to job scope

Advisory Services

Specification Review	Cortec® supplies SME (subject-matter-expert) remotely or onsite to review and assist in writing or reviewing preservation specifications
Onsite Liaison	Cortec® supplies SME onsite or in back-to-back rotator format or similar in office setting to advise and consult on preservation issues and plan preservation resources
Project Manager	Cortec® supplies PMs for duration of project to plan and execute preservation resources
Scoping Visit	Cortec® supplies Preservation Advisor for initial scoping visits

Engineering, Design and Monitoring Services

Corrosion Monitoring	Cortec® supplies SME onsite for comprehensive monitoring of all critical components of industrial objects, assets, facilities and plants for signs of corrosion based on project specifications
Corrosion Inspection	Cortec® supplies SME to onsite for inspection of asset integrity and suitability of service. Can also evaluate, design, and implement robust corrosion inspection program
Engineering Design Services	Cortec® supplies a corrosion engineer to build a product and/or process with a specified performance goal
Maintenance Services	Cortec® supplies SME for maintenance of preservation application and projects

Full Service Preservation Services

Supervisory	Cortec® supplies a Preservation Supervisor to oversee preservation application and/or training of Company crews
Full Crew	Cortec® supplies trained crews to complete preservation projects
Skilled Labor	Cortec® supplies labor to preservation projects to work with Company team

Laboratory and Corrosion Testing Services

Technical Liaison	Cortec® supplies primary technical expert in the use and application of Cortec® products and preservation methods
Technical Service	Cortec® supplies technical service contact to assist with product and application clarification

Cortec® Corporation



Quality Management System (ISO 9001 Certified)

World Class Product Offerings

An innovative producer of leading edge products.



World Class Customer Service

A positive, long-lasting impression through every link of our company.

World Class Environmental Commitment

Cortec® commits to continued development of processes and products that are useful, non-hazardous to the environment, and recyclable whenever possible.

An Ethical and Respectful Company Culture

Respect and treat our colleagues, customers, and vendors as we would our own family members.



Environmental Management System (ISO 14001 Certified)

Cortec's strong environmental concern is demonstrated in the design and manufacturing of products that protect materials of all kinds from environmental degradation. A strong commitment to produce recyclable products made from sustainable resources has been and will be our future policy. This brochure can be recycled.



Laboratory Accreditation (ISO/IEC 17025)

Cortec® Laboratories, Inc. is the only lab in our industry that has received ISO/IEC 17025 Certification, which ensures quality in recording and reporting data, as well as calibrating equipment within the laboratory.



LIMITED WARRANTY

All statements, technical information and recommendations contained herein are based on tests Cortec® Corporation believes to be reliable, but the accuracy or completeness thereof is not guaranteed.

Cortec® Corporation warrants Cortec® products will be free from defects when shipped to customer. Cortec® Corporation's obligation under this warranty shall be limited to replacement of product that proves to be defective. To obtain replacement product under this warranty, the customer must notify Cortec® Corporation of the claimed defect within six months after shipment of product to customer. All freight charges for replacement product shall be paid by customer.

Cortec® Corporation shall have no liability for any injury, loss or damage arising out of the use of or the inability to use the products.

BEFORE USING, USER SHALL DETERMINE THE SUITABILITY OF THE PRODUCT FOR ITS INTENDED USE, AND USER ASSUMES ALL RISK AND LIABILITY WHATSOEVER IN CONNECTION THERE WITH.

No representation or recommendation not contained herein shall have any force or effect unless in a written document signed by an officer of Cortec® Corporation.

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