**Eco Film™, Patented Biodegradable Film**

**PRODUCT DESCRIPTION**

Eco Film™ is a DIN V 54 900 and BPS certified 100% biodegradable and compostable film designed to replace nondegradable as well as starch and polyethylene-based films. Unlike standard starch based technology, Eco Film™ is heat and water stable and does not disintegrate or break apart while in use, making Eco Film™ ideally suited for community recycling, food packaging and composting programs that involve food and yard waste. Once discarded in soil or compost, Eco Film™ will decompose 100% into carbon dioxide and water within weeks. Eco Film™ will not devalue or contaminate compost, unlike polyethylene blends.

Eco Film™ has no adverse effects on human health or plant life, certified under RAL GZ251, DIN V 54 900, DIN 38412 Part 30 and the “Daphnia Test”, while offering physical properties superior to typical LDPE products. Eco Film™ is available in a variety of sizes and forms, allowing Eco Film™ to offer an environmentally friendly alternative for applications ranging from grocery bags to export shipping.

**TYPICAL PROPERTIES** of blown film, 2 mils (50 microns)

<table>
<thead>
<tr>
<th>Property</th>
<th>Test method</th>
<th>Unit</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tensile strength</td>
<td>ISO 527</td>
<td>N/mm²</td>
<td>32/36</td>
</tr>
<tr>
<td>Ultimate strength</td>
<td>ISO 527</td>
<td>N/mm²</td>
<td>32/36</td>
</tr>
<tr>
<td>Ultimate elongation</td>
<td>ISO 527</td>
<td>%</td>
<td>300/600</td>
</tr>
<tr>
<td>Tear propagation resistance</td>
<td>DIN 53363</td>
<td>N/mm</td>
<td>236/124</td>
</tr>
<tr>
<td>Permeation rates: oxygen</td>
<td>DIN 53380</td>
<td>Ccm²/m²/day/bar</td>
<td>1600/2900</td>
</tr>
</tbody>
</table>

**FEATURES**

- 100% biodegradable (certified under DIN V 54 900 and Green PLA of The Japanese Biodegradability Plastics Society)
- Environmentally friendly
- Stable in atmosphere
- Degrades in compost and soil
- Superior physical/mechanical properties
- Extremely elastic
- Excellent barrier properties
APPLICATIONS
- Food packaging
- Export packaging
- Garbage and mulch bags
- Grocery bags
- Toy packaging
- Parts packaging
- Community composting programs
- Food and yard waste

SHELF LIFE
For shipping and storage applications, Eco Film™ is a great alternative to conventional polyethylene films. Eco Film™ has a shelf life of up to two years, when sealed in original packaging.

Once removed and put to use, Eco Film™ will remain effective with regard to mechanical strength until film is placed in contact with material containing microorganisms, such as certain types of waste, soil, and compost. Under these conditions, 100% disintegration will occur within a few weeks with no residual contamination of the soil.

PACKAGING
Eco Film™ is available in standard length 36” (91.4cm) and 48” (122 cm) rolls as well as a wide variety of custom sizes and forms. Custom products include single wound sheeting, double wound sheeting, U-sheets, M-sheets, center folds, gusset tubes, converted bags made from these types of film and perforated or bag-on-a-roll products.

LIMITED WARRENTY

All statements, technical information and recommendations contained herein are based on tests Cortec Corporation believes to be reliable, but the accuracy or completeness thereof is not guaranteed.

Cortec Corporation warrants Cortec® products will be free from defects when shipped to customer. Cortec Corporation’s obligation under this warranty shall be limited to replacement of product that proves to be defective. To obtain replacement product under this warranty, the customer must notify Cortec Corporation of the claimed defect within six months after shipment of product to customer. All freight charges for replacement products shall be paid by customer.

Cortec Corporation shall have no liability for any injury, loss or damage arising out of the use of or the inability to use the product.

FOR INDUSTRIAL USE ONLY
KEEP OUT OF REACH OF CHILDREN
KEEP CONTAINER TIGHTLY CLOSED
NOT FOR INTERNAL CONSUMPTION
CONSULT MATERIAL SAFETY DATA SHEET FOR MORE INFORMATION

Certificate No 70781
Certificate No 81807

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4/10/03 - 10% post consumer
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