PRODUCT DESCRIPTION

MilCorr® VpCl® Shrink Film is a heavy duty film featuring Cortec multimetal Vapor phase Corrosion Inhibitors. MilCorr® VpCl® Shrink Film provides a top-notch universal protection system with high ultraviolet (UV) light protection to maintain the integrity of the film itself as well as the parts packaged within.

MilCorr® VpCl® Shrink Film can replace conventional rust preventatives such as oils and desiccants. Parts protected with MilCorr® are ready to use with no additional cleaning and/or degreasing necessary, saving you time and money.

Metal parts packaged in MilCorr® receive continuous protection against salt air and humid environments, moisture, aggressive industrial atmospheres, and dissimilar metal corrosion. The corrosion inhibitors vaporize and condense on all metal surfaces within the enclosed space, and diffuse to every area of your part; protecting its exterior as well as void spaces and recessed areas. You get complete product storage protection as well as during domestic and overseas shipments, virtually eliminating any rust claims.

MilCorr® VpCl® Shrink Film, in conjunction with other Cortec® products, provides a total turnkey preservation for long term outdoor storage.

FEATURES

- Provides UV protection for outdoor storage
- Multimetal corrosion inhibition providing contact-, barrier-, and vapor-phase protection.
- Superior mechanical properties
- Will shrink using a wide variety of shrink tools including electric and propane heat guns
- Provides a unitized, tight, and tamper-proof load
- Extra protection for outdoor storage and export shipments
- Effective in severe outdoor climates
- Immediate use of protected object upon removal
- Recyclable and non-toxic

METALS PROTECTED

MilCorr® VpCl® Shrink Film is compatible with and protects the following metals:

- Steel
- Solder
- Iron
- Aluminum
- Brass
- Copper
- Nickel

For metals not specifically listed above, please contact Cortec® for information regarding their protection.

APPLICATION INSTRUCTIONS

1. Measure unit and determine amount of film needed, allowing at least 12” overlap at all seams.
2. Lay out film in desired preparation area, making sure it is clean and dry.
3. Place vehicle or equipment on film.
4. Pad off any sharp edges and corners.
5. Wrap or Shroud equipment with film.
6. Use shrink tape to attach loose ends onto film/equipment.
7. Carefully apply heat and shrink film to desired fit.

Typical shrink temperature range: 340°-440°F (171°-227°C)
Typical sealing temperature: 240°-320°F (116°-160°C)
**TYPICAL APPLICATIONS**

- Military vehicles and equipment preservation
- Mothball preservation of industrial equipment
- Export packaging of expensive larger equipment
- Heavy equipment covers
- Recreational vehicle (boats, snowmobiles, etc.) preservation
- Pallet shrouds

**TESTING**

**UV Weathering Testing**
- ASTM G 53-93 UV Weathering Test*

*Note. Test is in process. No corrosion or degradation of the film was observed after 3+ years of exposure.

**Corrosion Testing**
- Cortec VIA Test: Pass
- Cortec Razor Blade Test: Pass
- Cortec SO₂ Corrosion Test: Pass
- Cortec F-12 Cycling Corrosion Test: Pass

**Water Vapor Transmission Rate (MOCON)**
- ASTM F-1249
- 100% RH, 100°F (37.8°C)

<table>
<thead>
<tr>
<th>Property</th>
<th>Test Method</th>
<th>Units</th>
<th>MilCorr</th>
</tr>
</thead>
<tbody>
<tr>
<td>Caliper</td>
<td>ASTM D6988</td>
<td>mil</td>
<td>10.00</td>
</tr>
<tr>
<td>Breaking Factor</td>
<td>ASTM D882-02</td>
<td>lbs/in</td>
<td>30.42</td>
</tr>
<tr>
<td>Tensile Strength at Break</td>
<td>ASTM D882-02</td>
<td>psi</td>
<td>2906.18</td>
</tr>
<tr>
<td>Elongation at Break</td>
<td>ASTM D882-02</td>
<td>%</td>
<td>899.29</td>
</tr>
<tr>
<td>Yield Strength</td>
<td>ASTM D882-02</td>
<td>psi</td>
<td>1176.73</td>
</tr>
<tr>
<td>Tear Strength</td>
<td>ASTM D1922-06a</td>
<td>mN</td>
<td>18678.24</td>
</tr>
<tr>
<td>Dort Drop Impact Resistance</td>
<td>ASTM D1709-04, Test Method A</td>
<td>grams</td>
<td>&gt;1300</td>
</tr>
</tbody>
</table>

*Typical properties represent average laboratory values and are not intended as specifications but as guides only.

**MECHANICAL PROPERTIES**

<table>
<thead>
<tr>
<th>Property</th>
<th>Test Method</th>
<th>Units</th>
<th>MilCorr</th>
</tr>
</thead>
<tbody>
<tr>
<td>Caliper</td>
<td></td>
<td>mil</td>
<td>10.00</td>
</tr>
<tr>
<td>Breaking Factor</td>
<td>ASTM D882-02</td>
<td>lbs/in</td>
<td>30.42</td>
</tr>
<tr>
<td>Tensile Strength at Break</td>
<td>ASTM D882-02</td>
<td>psi</td>
<td>2906.18</td>
</tr>
<tr>
<td>Elongation at Break</td>
<td>ASTM D882-02</td>
<td>%</td>
<td>899.29</td>
</tr>
<tr>
<td>Yield Strength</td>
<td>ASTM D882-02</td>
<td>psi</td>
<td>1176.73</td>
</tr>
<tr>
<td>Tear Strength</td>
<td>ASTM D1922-06a</td>
<td>mN</td>
<td>18678.24</td>
</tr>
<tr>
<td>Dort Drop Impact Resistance</td>
<td>ASTM D1709-04, Test Method A</td>
<td>grams</td>
<td>&gt;1300</td>
</tr>
</tbody>
</table>

**Packaging and Storage**

MilCorr VpCI Shrink Film is available in a standard size of 20' x 210' x 0.010" sheeting (6.1 x 64.1m x 250 microns). Contact a Cortec Representative for other sizes and constructions. Now available in widths up to 30' (9.2m). Film should be stored indoors at ambient conditions, and sealed in original packaging. Under these conditions, shelf life is up to 24 months.

**FOR INDUSTRIAL USE ONLY**

**KEEP OUT OF REACH OF CHILDREN**

**KEEP CONTAINER TIGHTLY CLOSED**

**NOT FOR INTERNAL CONSUMPTION**

**LIMITED WARRANTY**

All statements, technical information and recommendations contained herein are based on tests Cortec® Corporation believes to be reliable, but the accuracy or completeness thereof is not guaranteed. Cortec® Corporation warrants Cortec® products will be free from defects when shipped to customer. Cortec® Corporation’s obligation under this warranty shall be limited to replacement of product that proves to be defective. To obtain replacement product under this warranty, the customer must notify Cortec® Corporation of the claimed defect within six months after shipment of product to customer. All freight charges for replacement products shall be paid by customer. Cortec® Corporation shall have no liability for any injury, loss or damage arising out of the use of or the inability to use the products. BEFORE USING, USER SHALL DETERMINE THE SUITABILITY OF THE PRODUCT FOR ITS INTENDED USE, AND USER ASSUMES ALL RISK AND LIABILITY WHATSOEVER IN CONNECTION THEREWITH. No representation or recommendation not contained herein shall have any force or effect unless in a written document signed by an officer of Cortec® Corporation. THE FOREGOING WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES, EXPRESS, IMPLIED OR STATUTORY, INCLUDING WITHOUT LIMITATION ANY IMPLIED WARRANTY OF MERCHANTABILITY OR OF FITNESS FOR A PARTICULAR PURPOSE. IN NO CASE SHALL CORTEC® CORPORATION BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES.

Distributed by:

**Cortec Corporation**

4119 White Bear Parkway, St. Paul, MN 55110 USA
Phone (651) 429-1100, Fax (651) 429-1122
Toll Free (800) 4-CORTEC, E-mail info@cortecvci.com
http://www.cortecvci.com

Printed on recycled paper 100% post consumer

Revised: 08/22/17. Supersedes: 10/02/14 ©Cortec Corporation 2002-2017 of Cortec Corporation. All Rights Reserved. Copying of these materials in any form without the written authorization of Cortec Corporation is strictly prohibited. 2017, ©Cortec Corp. ISO accreditation applies to Cortec’s processes only.