**VpCI®-368 HB**

**PRODUCT DESCRIPTION**

VpCI-368 HB (High Build) is a removable petroleum-based liquid barrier coating that provides extended outdoor multimetal protection. This version of VpCI-368 is intended for a maximum film build per coat.

**FEATURES**

- Chip resistant
- Maintenance-free once cured
- Remains flexible
- Provides semi-dry translucent brown film
- Dilutable with mineral spirits
- Fast drying
- Does not contain silicones or nitrites
- Thixotropic with excellent sag control for high build
- Moisture displacing
- Thermally stable coating over a broad range of temperatures (-40°F to 200°F/-40°C to 93°C)
- Excellent UV resistance
- Up to 24 months of outdoor protection in a corrosive atmosphere
- Effective for a broad range of applications under a wide variety of outdoor environmental conditions
- Non-conductive film prevents galvanic corrosion between dissimilar metals
- Excellent salt spray resistance
- Reduces labor
- Lowers operating costs
- No need for sheltered storage
- Conforms to MIL-C-16173 D (Grades 1 and 2)
- NSN 8030-00-62-6950
- NATO 6850-66-132-5848
- NATO 6850-66-132-6099

**TYPICAL APPLICATIONS**

VpCI-368 HB is used to protect uncovered exterior surfaces and readily accessible interior surfaces in outdoor environments during storage, processing, or use. Typically the thicker the dry film thickness (DFT), the longer the protection. VpCI-368 HB allows either heavy multiple coats or one heavy single coat. For best performance use a two-coat application.

**APPLICATIONS**

- External surfaces and accessible interior surfaces of large machines, pipes, pumps, heat exchangers, boilers, turbines and transformers during standby, field storage, or shipping
- Protects any metal part, component, or assembly between processing or machining steps
- External and internal surfaces of equipment on offshore drilling and production platforms
- Wire rope, cable, wire, and chains
- Transmissions, hydraulic pistons, and cylinders
- Protection of structural components
- Equipment undercoating

**APPLICATION/REMOVAL**

VpCI-368 HB may be applied by dipping, brushing, or spraying. A dry film thickness of at least 2 mils or greater is recommended for uncovered outdoor storage. VpCI-368 HB may be diluted with mineral spirits or other suitable diluents to facilitate application. VpCI-368 HB can be removed with mineral spirits, alkaline cleaners such as Cortec® VpCI-414, aliphatic or vapor degreasing solvents.

**METALS PROTECTED**

- Carbon steel
- Stainless steel
- Cast iron
- Aluminum alloys
- Brass
- Copper-nickel alloys
TYPICAL PROPERTIES
Appearance    Dark brown viscous liquid
Carrier        Mineral spirits
Corrosion Resistance Up to 60 months
Drying Time*  2-3 hours
Recommended Film Thickness
Dry Film       3-5 mils (75-125 microns) per coat
Film Type      Dry, waxy
Non-volatile Content 61-66%
Removal Methods Petroleum solvents
Salt Spray Resistance on Carbon Steel (1010)**
2 mils (50 microns) 900-1600 hr
Viscosity at 74°F (23°C) 15,000-25,000 cps
Density        7.3-7.5 lb/gal (0.87-0.90 kg/l)

*Depends on direct sunlight, air-flo, temperature, etc. A 6-8 mil (150-200 micron) wet film in direct sunlight with 70°F (21°C) temperatures will dry in approximately 20 minutes. Allow more time if dried in shade, less time if air movement can be added.

**in hours according to ASTM B-117 Standard.

RECOMMENDED SPRAY EQUIPMENT
This information is based on spraying VpCI-368 at 3 parts concentrate to 1 part mineral spirits. If using a dilution other than this, please consult a Cortec or Graco representative.
Model         510/AA Plus or Airless
Pump          30:1 President
Tip           0.011-0.015 in (0.027-0.038 cm)

Cap           Standard
Filter        60 Mesh High Pressure
Air Pressure  80 psi (550 kPa)
            3/8" x 10' with whip hose for ease of handling
            (0.9525 cm x 3 m x 0.635 cm)
Fluid Pressure (Supply/Gun)
            2000/1700 psi (138/117 bar)

The minimum fluid atomization pressure required is 1500 psi (103 bar), which gives 2-4 mils (50-100 microns) WFT/pass.

EXPOSURE LIMITATIONS
For use in uncovered outdoor storage for up to 60 months. Provides excellent protection in outdoor, inside and sheltered storage.

PACKAGING AND STORAGE
VpCI-368 HB is available in 5 gallon (19 liter) containers and 55 gallon (208 liter) steel drums. Products should be stored in a securely closed container. Shelf life is 24 months.

FOR INDUSTRIAL USE ONLY
KEEP OUT OF REACH OF CHILDREN
KEEP CONTAINER TIGHTLY CLOSED
NOT FOR INTERNAL CONSUMPTION
CONSULT SAFETY DATA SHEET FOR MORE INFORMATION

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