



CORTEC
CORPORATION

Environmentally Safe VpCI®/MCI® Technologies

VpCI®-368M Solvent Based Temporary Coating

DESCRIPTION

VpCI®-368M is a fast drying, solvent-based temporary coating that provides protection in harsh, outdoor, unsheltered applications yet is easily removed with alkaline cleaners such as VpCI®-414. Provides multi-metal protection. Can be matched to some custom colors.

Conforms to MIL - PRF - 16173E (Grades 1), NATO 6850-66-132-5848, 6099, NSN 8030-00-062-6950, 231-2345, 244-1300, 470-2601.

PACKAGING & STORAGE

VpCI®-368M is available in 5 gallon (19 liter) pails, 55 gallon (208 liter) metal drums, liquid totes, and bulk.

Product shelf life is 1 year.



CHARACTERISTICS/TECHNICAL DATA

Volume Solids	52.30%
Gloss (ASTM D532)	NA
VOCs (ASTM D2369)	2.9 lbs/gal (347 g/l)
Viscosity	60-70 sec+ Zahn#3
Pencil Hardness (ASTM D3363)	NA
Spreading Rate	838 sq.ft./gal @ 1.0 mils DFT (20.5 sq.m/l @ 25 µm)
Weight per Gallon	7.63 lbs/gal (0.91 kg/l)
Flash Point	158°F (70°C)
Recommended DFT	2.0-3.0 mils (50-75 µm)
Recommended WFT	4.0-6.0 mils (100-150 µm)
Dry to Touch	30 min
Dry to Handle	60 min
Recoat Time	NA
Force Dry	15-20 min @ 150°F (65°C)
Full Cure	3-7 days
Salt Spray (ASTM B117)	1500 hrs
Humidity (ASTM D1748)	2500 hrs
Adhesion (ASTM D3359)	NA
Flexibility (ASTM D522)	1/2" mandrel (1.27 cm)

*All tests performed after a 7 day cure at ambient temperature

VpCI®-368M Solvent Based Temporary Coating

APPLICATION

Surface Preparation

Substrate should be free of grease, oil, dirt, fingerprints, drawing compounds, rust inhibitors, or any other surface contamination that could affect adhesion. For structural steel applications, Cortec® recommends a minimum of a NACE #3/ SSPC-SP6 commercial blast clean. Consult Cortec® Technical Services and/or test system adhesion prior to full scale application.

Power agitate to a uniform consistency using a "squirrel cage" type mixer, hand-held drill mixer, or other equivalent method. VpCI®-368M can be applied by spray, roll, brush, or dip.

Typical Equipment Setups

HVLP / Conventional Spray

- Tip .009"-.021" *dependent upon pressures and viscosity
- Air Pressure 45-55 psi
- Fluid Pressure 10 psi
- Fluid hose should be 3/8" (0.95 cm) I.D. with a maximum length of 50 feet (15.2 m). Pot should always have dual regulation and be kept at same elevation as spray gun.

Air Assisted Airless / Airless

- Tip .015"-.035" *dependent upon pressures and viscosity
- Pressure 1800-2500 psi
- Hose should be 3/8" (0.95 cm) I.D. minimum, but a 1/4" (0.64 cm) I.D. whip end section may be used for ease of application. A maximum length of 100 feet (30.5 m) is suggested.

Cleanup

Clean tools/equipment immediately after use with Butyl Acetate when coating is still wet. When dry, use Butyl Cellusolve or MEK. Follow mfg's safety recommendations when using any solvent.

4119 White Bear Parkway, St. Paul, MN 55110 USA
Phone (651) 429-1100, Fax (651) 429-1122
Toll Free (800) 4-CORTEC
info@cortecvci.com
http://www.cortecvci.com
http://www.cortecoatings.com



LIMITED WARRANTY

All statements, technical information and recommendations contained herein are based on tests Cortec® Corporation believes to be reliable, but the accuracy or completeness thereof is not guaranteed.

Cortec® Corporation warrants Cortec® products will be free from defects when shipped to customer. Cortec® Corporation's obligation under this warranty shall be limited to replacement of product that proves to be defective. To obtain replacement product under this warranty, the customer must notify Cortec® Corporation of the claimed defect within six months after shipment of product to customer. All freight charges for replacement products shall be paid by customer.

Cortec® Corporation shall have no liability for any injury, loss or damage arising out of the use of or the inability to use the products.

BEFORE USING, USER SHALL DETERMINE THE SUITABILITY OF THE PRODUCT FOR ITS INTENDED USE, AND USER ASSUMES ALL RISK AND LIABILITY WHATSOEVER IN CONNECTION THEREWITH. No representation or recommendation not contained herein shall have any force or effect unless in a written document signed by an officer of Cortec® Corporation.

THE FOREGOING WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES, EXPRESS, IMPLIED OR STATUTORY, INCLUDING WITHOUT LIMITATION ANY IMPLIED WARRANTY OF MERCHANTABILITY OR OF FITNESS FOR A PARTICULAR PURPOSE. IN NO CASE SHALL CORTEC® CORPORATION BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES.