Eco-Corr®
Biodegradable VpCl™ Film

PRODUCT DESCRIPTION
Eco-Corr® is a DIN V 5400 and BPS Certified 100% biodegradable and compostable film utilizing Cortec’s patented VpCl™ technology. In addition to offering 100% biodegradability, 100% compostability and VpCl™ technology, Eco-Corr® provides better tensile strength, tear strength and ultimate elongation than low density polyethylene films. Eco-Corr® is also heat and water stable and does not disintegrate or break apart while in use.

Eco-Corr® provides contact, barrier and Vapor phase Corrosion Inhibitor (VpCl™) protection for up to two years depending on storage conditions. Once exposed to soil or compost conditions, Eco-Corr® will disintegrate rapidly (within weeks) and completely without contaminating the soil.

TYPICAL PROPERTIES of blown film, 2 mils (50 microns)

<table>
<thead>
<tr>
<th>Property</th>
<th>Test method</th>
<th>Unit</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Melting point</td>
<td>DSC</td>
<td>ºC</td>
<td>110-115</td>
</tr>
<tr>
<td>Transparency</td>
<td>ASTM D-1003</td>
<td>%</td>
<td>82</td>
</tr>
<tr>
<td>Tensile strength</td>
<td>ISO 507</td>
<td>N/mm²</td>
<td>26/26</td>
</tr>
<tr>
<td>Ultimate elongation</td>
<td>ISO 527</td>
<td>%</td>
<td>560/620</td>
</tr>
<tr>
<td>Failure energy (Dyna-Test)</td>
<td>DIN 53373</td>
<td>J/mm</td>
<td>14.3</td>
</tr>
<tr>
<td>Permeation rates: oxygen</td>
<td>DIN 53380</td>
<td>Cm³/m²·atm·bar</td>
<td>1600</td>
</tr>
</tbody>
</table>

FEATURES
- The first and only 100% biodegradable, 100% compostable packaging film that provides contact, barrier and vapor corrosion inhibition
- Provides multimetal corrosion inhibitor protection
- Extremely elastic
- Thermally stable up to 446°F (230°C)
- Complete replacement for non-degradable and inferior blend films

APPLICATIONS
Multimetal VpCl™ metal parts packaged in Eco-Corr® receive continuous protection against salt, excessive humidity, condensation, moisture, aggressive industrial atmosphere and dissimilar metal corrosion. The Vapor phase Corrosion Inhibitors vaporize and then condense on all metal surfaces in the enclosed package. VpCl™ reaches every area of your part, protecting its exterior as well as hard to reach interior surfaces. You get complete product protection during storage as well as during domestic and overseas shipments, virtually eliminating any rust claims.

<table>
<thead>
<tr>
<th>Value</th>
<th>Eco-Corr</th>
<th>LDPE</th>
</tr>
</thead>
<tbody>
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<td>Eco-Corr</td>
<td>LDPE</td>
</tr>
</tbody>
</table>

CORTEC CORPORATION
Environmentally Safe VC/MO® Technologies
Once the film is no longer needed, Eco-Corr® is buried or composted and degrades into carbon dioxide and water within weeks.

**SHELF LIFE**
For shipping and storage applications, Eco-Corr® is a great alternative to conventional polyethylene films. Eco-Corr® has a shelf life of up to two years, when sealed in its own packaging. Once removed and put to use, Eco-Corr® will remain effective with regard to mechanical strength until film is placed in contact with material containing microorganisms, such as certain types of waste, soil, and compost. Under these conditions, 100% disintegration will occur within a few weeks with no residual contamination of the soil.

**PACKAGING**
Eco-Corr® is available in standard length 36” (91.4cm) and 48” (122 cm) rolls as well as a wide variety of custom sizes and forms. Custom products include single wound sheeting, double wound sheeting, U-sheets, M-sheets, center folds, gusset tubes, converted bags made from these types of film and perforated or bag-on-a-roll products.

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**FOR INDUSTRIAL USE ONLY**
**KEEP OUT OF REACH OF CHILDREN**
**KEEP CONTAINER TIGHTLY CLOSED**
**NOT FOR INTERNAL CONSUMPTION**
**CONSULT MATERIAL SAFETY DATA SHEET FOR MORE INFORMATION**

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**LIMITED WARRANTY**
All statements, technical information and recommendations contained herein are based on tests Cortec Corporation believes to be reliable, but the accuracy or completeness thereof is not guaranteed. Cortec Corporation warrants Cortec® products will be free from defects when shipped to customer. Cortec Corporation's obligation under this warranty shall be limited to replacement of product that proves to be defective. To obtain replacement product under this warranty, the customer must notify Cortec Corporation of the claimed defect within six months after shipment of product to customer. All freight charges for replacement products shall be paid by customer. Cortec Corporation shall have no liability for any injury, loss or damage arising out of the use of or the inability to use the products.

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