

- 4119 White Bear Parkway, St. Paul, MN 55110 USA 0 0
- Phone (651) 429-1100, Fax (651) 429-1122
- Toll Free (800) 4-CORTEC, E-mail info@cortecvci.com .
 - Internet http://www.cortecvci.com

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Evaluation of VCI Film Sold by Fuchs

Background:	Gerhard Stottmeister/Corpac Deutschland GmbH submitted VCI film sold by Fuchs, and a corrosion inhibitor evaluation is sought.
Purpose:	Evaluate the corrosion inhibitor performance of VCI film sold by Fuchs
Method:	VIA Test Razor Blade Test SO ₂ Test FT-IR Spectroscopy
Materials:	VIA Test Kit Razor Blade Test Kit SO ₂ Test Kit EM Quant Nitrite Test Kit (Lot/Exp Date OC191325/Feb 04)
Procedure:	The above methods were performed according to standard procedures for each.

Results: VIA Test					
Material	Plug #1	Plug #2	Plug #3		
VCI film sold by Fuchs	Grade 1	Grade 1	Grade 1		
Cortec VpCI-126 Blue Film*	Grade 3	Grade 3	Grade 3		
Control	Fail	Fail	Fail		
Razor Blade Test					
Material	Panel #1	Panel #2	Panel #3		
VCI film sold by Fuchs	Fail	Fail	Fail		
Cortec VpCI-126 Blue Film*	Pass	Pass	Pass		
Control	Fail	Fail	Fail		
SO ₂ Test					
Material	Plug #1	Plug #2	Plug #3		
VCI film sold by Fuchs	Grade 1	Grade 1	Grade 1		
Cortec VpCI-126 Blue Film*	Grade 4	Grade 4	Grade 4		
Control	Fail	Fail	Fail		

*Typical results for Cortec VpCI-126 Blue Film





VIA Test Grades (Grade 2 or 3 are passing)

	VIII lest Glades (Glade 2 of 6 are passing)		
Grade 0:	Blind test No corrosion inhibiting effect		
Grade 1:	Blind test	Grade 1	
	Minute corrosion inhibiting effect		
Grade 2:	Blind test		
	Medium corrosion inhibiting effect	Grade 2	
Grade 3:	Blind test	Grade 2	
	Good corrosion inhibiting effect	Grade 3	

SO₂ Grades (Grade 3 and 4 are passing):

Grade 0- Extensive corrosion covering 25% or more of panel surface Grade 1- Moderate corrosion covering 10-25% of panel surface Grade 2- Slight corrosion covering 5-10% of panel surface Grade 3- Very slight corrosion covering 0-5% of panel surface Grade 4- No visible corrosion on panel surface

<u>Nitrite Test:</u> VCI film sold by Fuchs contains a large amount of Nitrites

Conclusion: VCI film sold by Fuchs is a nitrite-based and does not provide contact, vapor or barrier corrosion protection.

Project #: 02-152-1125

Estimated Cost of Project: 3 hours

To: Gerhard Stottmeister/Corpac Deutschland GmbH

- From: Bob Berg
- **Date:** 7/25/02
- cc: Boris Miksic Anna Vignetti Art Ahlbrecht Margarita Kharshan Cliff Cracauer Vanessa Schultz Dario Dell'Orto Bob Boyle

