## 4119 White Bear Parkway, St. Paul, MN 55110 USA <br> Phone (651) 429-1100, Fax (651) 429-1122 <br> Toll Free (800) 4-CORTEC, E-mail info@cortecvci.com <br> Internet http://www.cortecvci.com <br> Evaluation of Esgard Coatings / Competitor Testing

Purpose: $\quad$ To test the submitted samples from Esgard (PL-1 \& PL-2) against Cortec's VpCI-368M and VpCI-369M and compare results using test methods ASTM D-1748 and ASTM B-117.

Materials: PL-1 and PL-2 (products of Esgard Protective Coatings) Navguard Type II<br>VpCI-368M<br>VpCI-369M<br>1010 Cold Rolled Carbon Steel Panels

Method: ASTM D-1748
ASTM B-117

Procedure: The following procedure was followed:

1) The samples being tested were coated onto carbon steel panels and hung to dry.
2) One set of coated panels was placed in the humidity cabinet and the other set of coated panels was placed in the salt spray cabinet.
3) The panels were inspected on a regular basis to determine failure. Failure was determined by observing one spec of corrosion that is 1 3 mm in diameter, or three specs of corrosion at least 1 mm in diameter.
4) After 400 hours, the panels in the salt spray cabinet were taken out then hung to dry. They were then cleaned with VpCI-414 to remove the coating so that the corrosion underneath would be more visible. Pictures were then taken.
5) After 3170 hours, the panels in the humidity cabinet were taken out then wiped dry with a paper towel. Pictures were then taken.

Results: The following results were found from ASTM D-1748:

| Sample ID | Time to Failure |
| :---: | :---: |
| PL-1 | did not fail, $>3170$ hours |
| PL-2 | 1100 hours |
| Navguard Type II | did not fail, $>3170$ hours |
| VpCl-368M | did not fail, $>3170$ hours |
| VpCl-369M | did not fail, $>3170$ hours |

Results: $\quad$ The following results were found from ASTM B-117:

| Sample ID | Time to Failure |
| :---: | :---: |
| PL-1 | 350 hours |
| PL-2 | 50 hours |
| Navguard Type II | 140 hours |
| VpCl-368M | 400 hours |
| VpCl-369M | $>400$ hours |

Conclusion: When comparing the two submitted products (PL-1 \& PL-2) to VpCI-368M and VpCI-369M, the data from ASTM B-117 indicates that Cortec's products outlast and perform better than the competitors products.

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## ASTM B-117 pictures



Esgard product PL-1


Esgard product PL-2

## ASTM B-117

## pictures



## ASTM D-1748

 pictures

Esgard product PL-1


Esgard product PL-2

## ASTM D-1748

pictures


