

ENVIRONMENTAL

STEM REGISTERED



 4119 White Bear Parkway, St. Paul, MN 55110 USA Phone: (651) 429-1100, Fax: (651) 429-1122 Toll Free: (800) 4-CORTEC, E-mail: info@cortecvci.com cortecvci.com • corteclaboratories.com			Certificate # L2267 Testing
		Evaluation of Zerust Paper	
 From:	Cortec Corporation Laboratories 4119 White Bear Parkway St.Paul, MN 55110		
 cc:	Boris Miksic Anna Vignetti Jessica Scott Kristy Gillette		
 Project	#:10-227-112	25(bis)	
 Test coi	nducted by:	Liz Austin Senior Lab Technician	
	ed by:	Margarita Kharshan Laboratory Director	
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Background: Two pieces of paper produced by Zerust were submitted for testing. One of the samples was an old formula of Zerust's paper, and the other piece of paper was their new formulation.

Sample Received:

- 1. Old Formula Zerust paper, good condition, received 11/08/10, no print
- 2. New Formula Zerust paper, good condition, received 11/08/10, labled Zerust Excor

Method:

- 1. VIA test, CC-027
- 2. Razor Blade Test, CC-004
- 3. Nitrite Test

Materials:

- 1) VIA Test Kit
- 2) Razor Blade Test Kit
- 3) EM Quant Nitrate/Nitrite test Strips, Part#10020-1

Procedure: The above tests were performed according to standard procedures for each.

Results:

Razor Blade Test Performed on Carbon Steel Panels

Sample	Panel 1	Panel 2	Panel 3
Zerust Old Formula	Pass	Pass	Pass
Zerust New Formula	Pass	Pass	Pass
Control	Fail	_	-

Razor Blade Test Performed on Copper Panels

Sample	Panel 1	Panel 2	Panel 3
Zerust Old Formula	Pass	Pass	Pass
Zerust New Formula	Fail	Pass	Pass
Control	Fail	-	-

VIA Test

Sample	Plug #1	Plug #2	Plug #3
Zerust Old Formula	Grade 1	Grade 2	Grade 2
Zerust New Formula	Grade 3	Grade 3	Grade 2
Control	Grade 0	-	-

Note: VIA Grading system is attached below

Nitrite Test

Sample	Result
Zerust Old Formula	No Nitrite
Zerust New Formula	Heavily Nitrite Based

Interpretations:

- 1) Based on the VIA test results, the old formulation for Zerust paper did not provide sufficient vapor-phase corrosion protection.
- 2) The new formulation of the Zerust paper provided sufficient contact-phase and vapor-phase corrosion protection, but it was found to be heavily nitrite based. Cortec's VpCI-146 paper passes all the required tests and it is nitrite-free

VIA Test Grades (Grade 2 or 3 are passing)

		Grade 0
Grade 0:	Blind test No corrosion inhibiting effect	
Grade 1:	Blind test	Grade 1
	Minute corrosion inhibiting effect	
Grade 2:	Blind test	
	Medium corrosion inhibiting effect	Grade 2
Grade 3:	Blind test	
	Good corrosion inhibiting effect	
		Grade 3