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Evaluating Corrosion Preventive Options

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Project #: 11-014-1825(bis)

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Date: March 22, 2011



Background: Customer sent six small steel blocks to Cortec for accelerated corrosion

testing.

Sample Received: Six steel blocks, sent by customer

Method: ASTM D-1735 Water Fog (100°F, ~95% relative humidity)

Materials: Six steel blocks

VpCI-126 Blue Film

EcoLine 3690

Procedure: The following procedure was used:

1) Steel blocks from Customer arrived in five VpCI-126 Blue Film bags.

- 2) Blocks were sandblasted and cleaned prior to being sent.
 - a. Two of the blocks were also coated with Customer's rust preventive, "Rust Proof".
 - b. The remaining four blocks were cleaned with methanol upon arrival.
 - c. Two of the four blocks were treated as controls, and were not coated with any products.
 - d. The other two blocks were dipped in EcoLine 3690 and allowed to drip dry overnight.
- 3) Next, three of the blocks (one control, one treated with Rust Proof, one coated with EcoLine 3690) were packaged in VpCI-126 Blue Film bags.
 - a. All bags were heat sealed.
- 4) All six blocks were placed in ASTM D-1735 water fog cabinet.
- 5) All blocks were visually inspected periodically.
- 6) After 576 hours, all blocks were removed from ASTM D-1735 water fog cabinet.
- 7) All blocks were unpackaged, visually inspected, and photographed.

Results: The following results were found:

Treatment	Time to Corrosion (Hours)
None (control)	<24
VpCI-126	336
Rust Proof	96
VpCI-126/Rust Proof	360
EcoLine 3690	576
VpCI-126/EcoLine 3690	DNF*

DNF – Did not fail during 576 hours of ASTM D-1735 testing.

Photos:



Figure 1: Blocks not packaged in VpCI-126, after 576 hours of ASTM D-1735 testing.



Figure 2: Blocks packaged in VpCI-126 film, after 576 hours of ASTM D-1735 testing.

Interpretations:

EcoLine 3690, used with and without VpCI-126, provided superior corrosion protection in this test. Customer's current rust preventive provided nearly the same protection with and without the use of VpCI-126.