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Penetrating Oil

	Evaluation of Lubriplate
To:	Boris Miksic
For:	Cortec Employee
From:	Cortec Corporation Laboratories 4119 White Bear Parkway St. Paul, MN 55110
<u></u>	Caleb Phanager

cc: Caleb Pheneger Eric Uutala Cliff Cracauer

Project #:13-189-1825

Brian Benduling **Results reported by:**

Brian Benduha Lab Technician

ENVIRONMENTAL SPATEM REGISTER LO Approved by:

U. Rharehan -

Margarita Kharshan Vice President of R&D

Date: September 25, 2013

Purpose: Boris has requested to test chain and cable fluid manufactured by Lubriplate. (see attachment) This product claims to provide corrosion protection.

Sample Received: 1 can of Lubriplate (chain and cable penetrating oil)

Method:	1) ASTM D-1748 (Humidity Testing)		
	2) ASTM B-117 (Salt Fog Testing)		

Materials:	1) EcoLine CLP (batch #20471)		
	2) VpCI-340CLP (batch #11058)		
	3) VpCI Super Penetrant (batch #04031)		
	4) Carbon Steel panels, SAE 1010		

Procedure: The following procedure was followed for the humidity and salt fog testing:

- 1) Carbon steel panels were coated with the products being tested, then hung to drip/dry overnight.
- 2) Panels were placed in the humidity and salt fog chambers and inspected for corrosion on a daily basis.
- 3) Record the number of hours until the panels fail. Note- failure is determined by observing one spec of corrosion that is 1-3mm in diameter, or three specs of corrosion at least 1mm in diameter.

Results:

Sample	Time to Failure salt spray testing	Time to Failure humidity testing
Lubriplate	<1 hour	~90 hours
VpCI Super Penetrant	<24 hours (corroded overnight)	300 hours
EcoLine CLP	24 hours	Did not fail (tested for 300 hours)
VpCI-340CLP	24 hours	Did not fail (tested for 300 hours)

Interpretations: Lubriplate offers very little corrosion protection compared to similar Cortec products. VpCI-340CLP and EcoLine CLP provide much better corrosion protection.

Photos:

Salt fog testing after 24 hours





VpCI Super Penetrant



EcoLine CLP



VpCI-340CLP



Lubriplate







EcoLine CLP

VpCI-340CLP

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Humidity testing after 300 hours