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Evaluating VpCI-126 Film for Customer

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Background: Customer sent machined parts to Cortec for evaluation. They would like Cortec to evaluate the effectiveness of VpCI-126 film on these parts.

Sample Received: Two cylindrical machined steel parts

Method: ASTM D-1735 Water Fog Cabinet

Materials: Two cylindrical machined steel parts
VpCI-126 Blue Film (Lot #310220)
Non-VCI Polyethylene (PE) film
Laboratory grade methanol

Procedure: The following procedure was used:

1) Prior to testing, two machined parts were visually inspected and then cleaned with methanol.
2) After cleaning, one part was packed in VpCI-126 blue film zip top bag, the other in a non-VCI PE film zip top bag.
3) After packing, both parts were allowed to condition overnight.
4) Both parts were then placed in ASTM D-1735 Water Fog cabinet.
5) Both parts were visually inspected periodically.
6) After 504 hours, both parts were removed from ASTM D-1735 Water Fog cabinet.
7) Both parts were unwrapped, visually inspected, and photographed.

Results: The following results were found:

Packaging Used	Time to Corrosion (Hours)
Non-VCI Polyethylene	24
VpCI-126	504

Photos: Photos below.

Figure 1: Non-VCI PE packed part, after 504 hours in ASTM D-1735 testing.

Figure 2: VpCI-126 packed part, after 504 hours in ASTM D-1735 testing.

Interpretations: After 504 hours in ASTM D-1735 water fog testing, VpCI-126 provided excellent corrosion protection, when compared to a non-VCI polyethylene film.