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## *Packaging Product Testing*

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**For:** Jerry Moule  
MTB

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**cc:** Boris Miksic  
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**Project #:** 14-025-1125

**Results reported by:** *Brian Benduha*  
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Margarita Kharshan  
Vice President of R&D

**Date:** February 18, 2014

Project #: 14-025-1125

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**Background:** Brian Coles provided:

- 1)two competitors films for comparison testing with VpCI-126
- 2)Cor-Pak Linerboard which passed shelf life

**Purpose:**To compare the corrosion protection of the two submitted yellow films with VpCI-126, and to test the old sample of Cor-Pak Linerboard to see if it still has any VCI left.

**Sample Received:**

- 1) Yellow VCI film (4.5mils) from MTB
- 2) Pale yellow VCI-2000 film (4mils)
- 3) Cor-Pak linerboard

**Method:** VIA Test, CC-027  
Razor Blade Test, CC-004\*  
\*Cortec Laboratory is not accredited for the test marked

**Materials:** VIA test kit  
Razor blade test kit  
VpCI-126 film (2 mils)

**Procedure:** The tests were conducted according to standard procedures for each test.

**Results:**

**Razor Blade Test- Carbon Steel Panels**

Film Sample	Panel #1	Panel #2	Panel #3	Pass / Fail
VCI-2000 film	Pass	Pass	Pass	Pass
MTB Film	Fail	Fail	Fail	Fail
Cor-Pak Linerboard	Pass	Pass	Pass	Pass
VpCI-126 film	Pass	Pass	Pass	Pass
Control	Fail	-	-	-

**Razor Blade Test- Copper Panels**

Film Sample	Panel #1	Panel #2	Panel #3	Pass / Fail
VCI-2000 film	Pass	Fail	Fail	Fail
MTB Film	Fail	Fail	Fail	Fail
Cor-Pak Linerboard	Pass	Pass	Pass	Pass
VpCI-126 film	Pass	Pass	Pass	Pass
Control	Fail	-	-	-

**VIA Test**

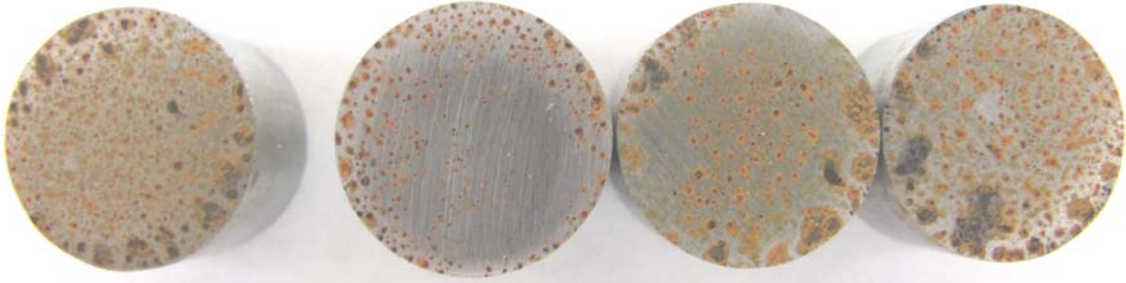
Film Sample	Plug #1	Plug #2	Plug #3	End Result
VCI-2000 film	Grade 1	Grade 1	Grade 0	Fail
MTB Film	Grade 2	Grade 1	Grade 1	Fail
Cor-Pak Linerboard	Grade 3	Grade 3	Grade 3	Pass
VpCI-126 film	Grade 3	Grade 3	Grade 2	Pass
Control	Grade 0	-	-	-

The VIA grading system is attached to the end of the report

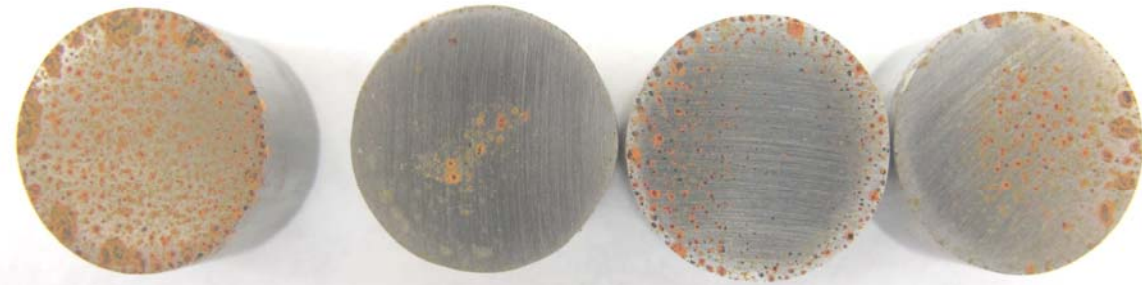
Photos:

## VIA Testing

Yellow VCI 2000 film



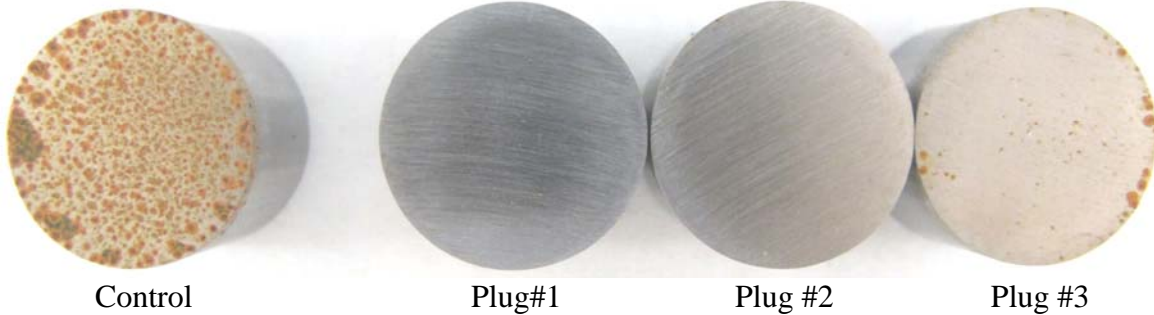
MTB Film



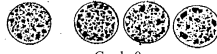



Cor-Pak Linerboard



VpCI-126 film, 2mils



VIA Test Grades (Grade 2 or 3 are passing)  
 All three plugs must be grade 2 or better to pass the test

Grade 0:	Blind test No corrosion inhibiting effect	
Grade 1:	Blind test Minute corrosion inhibiting effect	
Grade 2:	Blind test Medium corrosion inhibiting effect	
Grade 3:	Blind test Good corrosion inhibiting effect	

### Interpretations:

- 1) The yellow VCI-2000 film passed the razor blade test on carbon steel, but not for copper. This film also failed the VIA test. VCI 2000 is nitrite-based film.
- 2) The yellow MTB film failed both razor blade tests for carbon steel and copper, and also failed the VIA test.
- 3) VpCI-126 film passes the VIA and razor blade tests with excellent results. (Even in 2 mil thickness vs 4-4.5 mils of tested films)
- 4) The old sample of Cor-Pak Linerboard still passes the VIA and razor blade tests with excellent results.