



4119 White Bear Parkway, St. Paul, MN 55110 USA Phone: (651) 429-1100, Fax: (651) 429-1122 Toll Free: (800) 4-CORTEC, E-mail: info@cortecvci.com cortecvci.com • corteclaboratories.com Comparing Defender Paper and Film with VpCI-126 and VpCI-146 To: Walter Pregelj LUBOKS Cochabamba 1681 V. Madero, BA 1768 For: Jorge Mingione International Packaging S.A. From: Cortec Corporation Laboratories 4119 White Bear Parkway St. Paul, MN 55110 **Boris Miksic** cc: **Cliff Cracauer** Andrew Wroblewski Dario Dell'Orto Project #: 15-119-1125

Results reported by:

Approved by:

Brian Benduling

Brian Benduha Lab Technician



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Robert I. Kean

Robert T. Kean Laboratory Director

Background:	A sample of Defender paper and a blue film sample has been submitted for corrosion testing compared to VpCI-126 film and VpCI-146 paper.
Sample Received:	<u>The following samples were received on 6-1-15 in good condition</u> : -Paper with Defender labeling on it -Blue film, 4mils (does not have any labeling on it.)
Method:	VIA Test, CC-027 Razor Blade Test, CC-004* Nitrite/Nitrate Test* Mechanical Properties Testing* FTIR analysis, CC-006 *Cortec Laboratory is not accredited for the test marked
Materials:	VIA test kit Razor blade test kit Nitrite/Nitrate Test Strips Paragon 1000 FTIR VpCI-126 film, 4mil (batch #36225) VpCI-146 paper (batch #217270) Plain polyethylene film, 2mils (control)
Procedure:	The tests were conducted according to standard procedures for each test

Results:

Razor Blade Test- Carbon Steel Panels

Sample	Panel #1	Panel #2	Panel #3	End Result
Defender Paper	Pass	Pass	Pass	Pass
Blue Film	Pass	Fail	Fail	Fail
VpCI-126 Film	Pass	Pass	Pass	Pass
VpCI-146 Paper	Pass	Pass	Pass	Pass
Control	Fail	-	-	Fail

Razor Blade Test- Copper Panels

Sample	Panel #1	Panel #2	Panel #3	End Result	
Defender Paper	Pass	Pass	Pass	Pass	
Blue Film	Pass	Fail	Fail	Fail	
VpCI-126 Film	Pass	Pass	Pass	Pass	
VpCI-146 Paper	Pass	Pass	Pass	Pass	
Control	Fail	-	_	Fail	

Nitrite/Nitrate Test Strip Results

Sample	Results
Defender Paper	Does not contain any nitrite or nitrate
Blue Film	Does not contain any nitrite or nitrate

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Results:

VIA Test						
Sample	Plug #1	Plug #2	Plug #3	End Result		
Defender Paper	Grade 3	Grade 3	Grade 3	Pass		
Blue Film	Grade 0	Grade 0	Grade 0	Fail		
VpCI-126 Film	Grade 3	Grade 3	Grade 2	Pass		
VpCI-146 Paper	Grade 3	Grade 3	Grade 2	Pass		
Control	Grade 0	-	-	Fail		

VIA Test Grades (Grade 2 or 3 are passing) All three plugs must be grade 2 or better to pass the test

		$\bigoplus_{\text{Grade } 0} \bigoplus_{\text{Grade } 0} \bigoplus_{\text{Grade } 0}$
Grade 0:	Blind test No corrosion inhibiting effect	
Grade 1:	Blind test	Grade 1
	Minute corrosion inhibiting effect	_
Grade 2:	Blind test	
	Medium corrosion inhibiting effect	Grade 2
Grade 3:	Blind test	
	Good corrosion inhibiting effect	$\bigoplus_{\text{Grade 3}} \bigcirc \bigcirc \bigcirc \bigcirc \bigcirc \bigcirc$

Mechanical Properties

Submitted Blue film compared to VpCI-126 film

Property		Test Method	Units	Blue film	126 VPCI Film	
Caliper		ASTM D6988	mil	4.00	4.00	
Breaking Factor	MD		lbs/in	14.38	15.08	
	TD	ASTIVI D002-02		13.63	15.58	
Tensile Strength at Break	MD		nci	3668.00	3810.00	
	TD	ASTIVI D002-02	psi	3532.00	3932.00	
Elongation at Break	MD	ASTM D882-02	%	725.62	682.03	
	TD			782.50	757.60	
Viold Strongth	MD	ASTM D882-02	psi	2130.35	1569.49	
	TD			2230.86	1472.50	
Puncture Resistance	Outside	MIL-STD-3010, TM 2065	lbf	7.53	7.23	
Puncture Resistance	Inside	MIL-STD-3010, TM 2065	lbf	8.06	6.88	
Tear Strength	MD	ASTM D1922-06A	2-06A gram force	838.40	851.20	
	TD			1484.80	1977.60	
Coefficient of Friction		ASTM D1894	ASTM D1904 Sta	static	0.15	0.38
			kinetic	0.30	0.45	

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Photos from the VIA Test:



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Photos from the Razor Blade Test on Carbon Steel Panels:



Control





Defender Paper



Control





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Interpretations:

<u>Film Testing</u>: The submitted blue film does not offer any vapor phase corrosion protection. This film also does not provide sufficient contact corrosion protection to pass the razor blade test. In comparison to Cortec's film, VpCI-126 offers excellent contact and vapor phase corrosion protection. For mechanical properties, a chart has been included to compare the difference of the two films.

<u>Paper Testing</u>: The Defender paper tests similar to VpCI-146 paper. Both provide good contact and vapor phase corrosion protection.