

THISTOMENTAL ENVIRONMENTAL SO HOOT

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| 4119 White Bear Phone: (651) 429 Toll Free: (800) 4 cortecvci.com • co | Parkway, St. Paul, M -1100, Fax: (651) 4% CORTEC, E-mail: in rteclaboratories.com | N 55110 USA 19-1122 io@cortecvci.com | Certificate # L2267 Testing |
|---|--|---|-----------------------------|
| • | 1 | Evaluation of NTI Film for Custor | ner |
| То: | Jessica Ca | rpenter-Glanz | |
| For: | Customer | | |
| From: | | boratories,Inc. te Bear Parkway IN 55110 | |
| cc: | Boris Mik Cliff Crac Robert Ke Andrew W | auer | |
| Project | : #: 15-177-1 | 125.bis | |
| Results | s reported b | y: Brian Benduha Brian Benduha Lab Technician | |
| Approv | ved by: | Eric Uutala Eric Uutala Technical Service Manager | |

| Background: | Customer manufactures automotive engines. They are currently packaging engines in both NTI and Cortec film. However, the engines packed in the NTI film are rusting. They would like Cortec Laboratories to test both NTI and Cortec film for corrosion protection properties. |
|------------------|--|
| Sample Received: | Yellow NTI film, 4mils, received on 8/10/15 in dirty but acceptable condition. |
| Method: | VIA Test, CC-027 Razor Blade Test, CC-004* Nitrite/Nitrate Test* *Cortec Laboratories,Inc is not ISO/IEC 17025 accredited for the test(s) marked. |
| Materials: | VIA test kit Razor blade test kit Nitrite/Nitrate Test Strips (lot #HC435784) VpCI-126 film, 4mil (batch #36225) Methanol (lot #041715D) Plain polyethylene film, 2mils (control film) |
| Procedure: | The tests were conducted according to standard procedures for each test. |

Results:

Razor Blade Test- Carbon Steel Panels

| Sample | Panel #1 | Panel #2 | Panel #3 | End Result |
|---------------|----------|----------|----------|------------|
| NTI film | Pass | Pass | Pass | Pass |
| VpCI-126 film | Pass | Pass | Pass | Pass |
| Control | Fail | - | - | Fail |

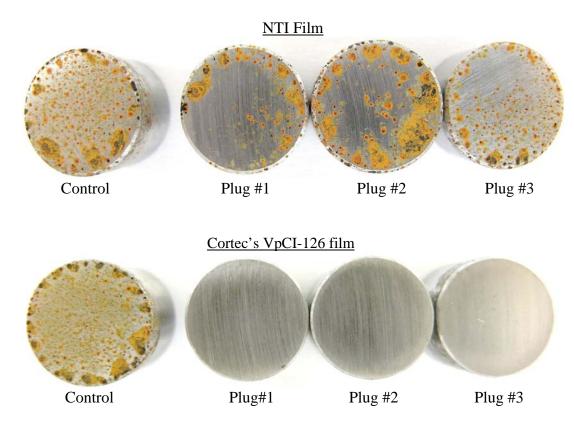
| Razor Blade T | Cest- Copper Panels | |
|---------------|----------------------------|--|
| | | |

| Sample | Panel #1 | Panel #2 | Panel #3 | End Result |
|---------------|----------|----------|----------|------------|
| NTI film | Pass | Pass | Pass | Pass |
| VpCI-126 film | Pass | Pass | Pass | Pass |
| Control | Fail | - | - | Fail |

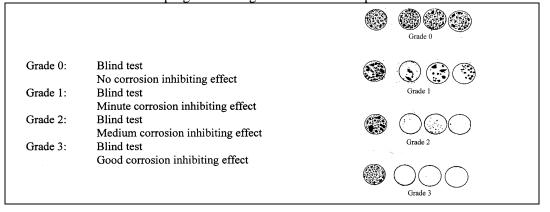
| VIA Test | | | | |
|---------------|---------|---------|---------|------------|
| Sample | Plug #1 | Plug #2 | Plug #3 | End Result |
| NTI film | Grade 1 | Grade 0 | Grade 1 | Fail |
| VpCI-126 film | Grade 3 | Grade 2 | Grade 2 | Pass |
| Control | Grade 0 | - | - | Fail |

<u>Nitrite/Nitrate Test Strip Results</u> NTI Film contains nitrite and nitrate

Photos from VIA Testing:



VIA Test Grades (Grade 2 or 3 are passing) All three plugs must be grade 2 or better to pass the test



Interpretations: The NTI film provides adequate contact corrosion protection, but poor vapor phase protection. Cortec's VpCI-126 film provides both contact and vapor phase corrosion protection. These results verify what the customer has been seeing in their application.