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ANAB ACCREDITED ISO/IEC 17025 TESTING LABORATORY

Humidity Testing Rust Veto 4214 vs. VpCI-325

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Background: Customer uses Rust Veto 4214 for their parts but is looking to go with something more environmentally friendly that also provides better corrosion protection. This report will evaluate the corrosion protection of VpCI-325 compared to Rust Veto 4214.

Samples Received: The following samples were received on 11-2-18 in good condition:
1. Rust Veto 4214
2. Six saw blades

Method: Humidity Testing, ASTM D1735

Materials: Q-fog humidity chamber
VpCI-325 (batch #143018)
Methanol, ACS grade (lot #071417B)
Kimwipes

Procedure: The submitted saw blades were first cleaned with methanol, dried with kimwipes, and then coated with the products to be tested. Parts were left to dry overnight and then placed in the Q-fog humidity chamber and tested until failure. Failure was determined by the first appearance of corrosion.

Results: The following results were found:

Saw Blade treated with:	Blade #	Time to Failure*
Not treated (control)	-	<1 hour
Rust Veto 4214	1	500 hours
	2	365 hours
VpCI-325	1	Did not fail
	2	Did not fail

Testing started on 11-13-18 @ 8am and ended on 12-11-18 @ 10am
*tested for a total of 674 hours

Interpretations: The results of the humidity testing shows that VpCI-325 protects the submitted saw blades better than Rust Veto 4214.

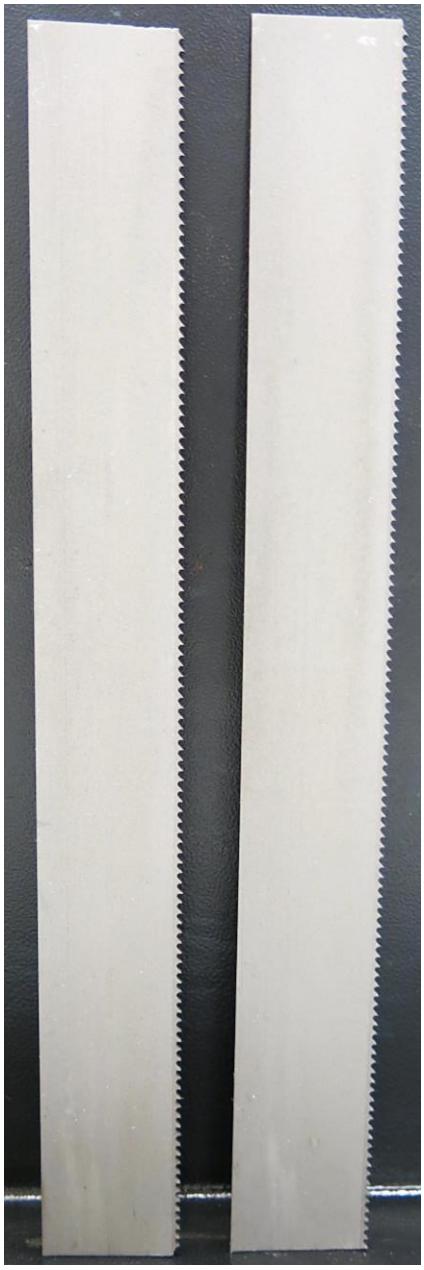
Photos after 674 hours of Humidity Testing:

Control- not treated

1 2

Treated with Rust Veto 4214

1 2



Treated with VpCI-325