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Attention: Editor January 5, 2010 PRODUCT RELEASE

Cortec® Corporation introduces M-250: A unique, next generation anticorrosion additive for soluble oils.

The development of Cortec® M-250 as an anticorrosion additive to soluble oils was specifically designed for use with a wide variety of oils, especially naphthenic oilbased formulations as well as other lubricants. The unique combination of corrosion inhibitors and emulsifiers allows its use with most soluble oil coolants.

As many additives, when M-250 is added at the recommended concentration, it will prevent flash corrosion during metal processing, and provide in plant protection after processing. In addition, it will not cause foaming during operation, extends the life of the base product, and will not affect sump life.



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M-250 is compatible with many types of lubricants such as chlorinated paraffin, esters, and sulfurized fats. It is compatible with a wide range of biocides and defoamers, which can be added to the soluble, oil concentrate or working emulsion as needed.

Featuring:

- · Long lasting corrosion protection
- Does not contain any amines, nitrites, barium salts, chromates, or phosphate-based additives
- High flash point, reducing safety and environmental concerns
- · Compatibility with most oil-based machining and cooling fluids
- Compatibility with a variety of lubricants
- Provides additional emulsification properties
- Extends the service life of base oils/lubricants

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Cortec® Corporation is a world leader in innovative, environmentally responsible VpCI® and MCI® corrosion control technologies for Packaging, Metalworking, Construction, Electronics, Water Treatment, Oil & Gas, and other industries. Our relentless dedication to sustainability, quality, service, and support is unmatched in the industry. Headquartered in St. Paul, Minnesota, Cortec® manufactures over 400 products distributed worldwide. ISO 9001 & ISO 14001:2004 Certified.

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